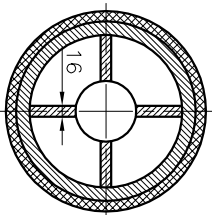


NOTE:-
WITHOUT COATING DIAMETER $\phi 266$
WITH COATING DIAMETER $\phi 296.5$

RAW MAT.:



PC-1: OD 268 X ID 226 X 6365 L. – PIPE 01 NO.
PC-2: $\phi 95$ X 775 L. 01 NO.
PC-3: $\phi 95$ X 950 L. 01 NO.
PC-4: $\phi 230$ X 55 THK. 02 NOS.
PC-5: $\phi 230$ X 45 THK. 02 NOS.
PC-6: 72 X 525 L. X 16 THK. 08 NOS.



REVISION	ZONE	FROM	TO	NO.

REMOVE ALL SHARP CORNERS, EDGES AND BURRS
UNSPECIFIED TOLERANCES AS PER IS:2102:1993
DO NOT SCALE DRAWING, IF DOUBT /ASK.
ALL DIMENSIONS ARE IN M.M. UNLESS SPECIFIED.

UNMACHINED (50 μ m)
ROUGH MACHINED (12.5 – 25 μ m)
FINE MACHINED (1.6 – 6.3 μ m)
GROUND (0.2 – 0.8 μ m)
SUPER FINISHING (0.025 – 0.1 μ m)

				Prism Textile Machinery Pvt. Ltd.			
FURNISH							
DRAWN & DATE		CHECKED & DATE		APPROVED & DATE		MACHINE	
Mayur						XXXX	
15/11/2011							
MAT. M.S.		TITLE: DRAG ROLL					
		PART NO.		DRAWING NO.		REV. NO.	
		XXXX		A3-00000		00	
						SCALE: 1:8	
						QTY: 01	