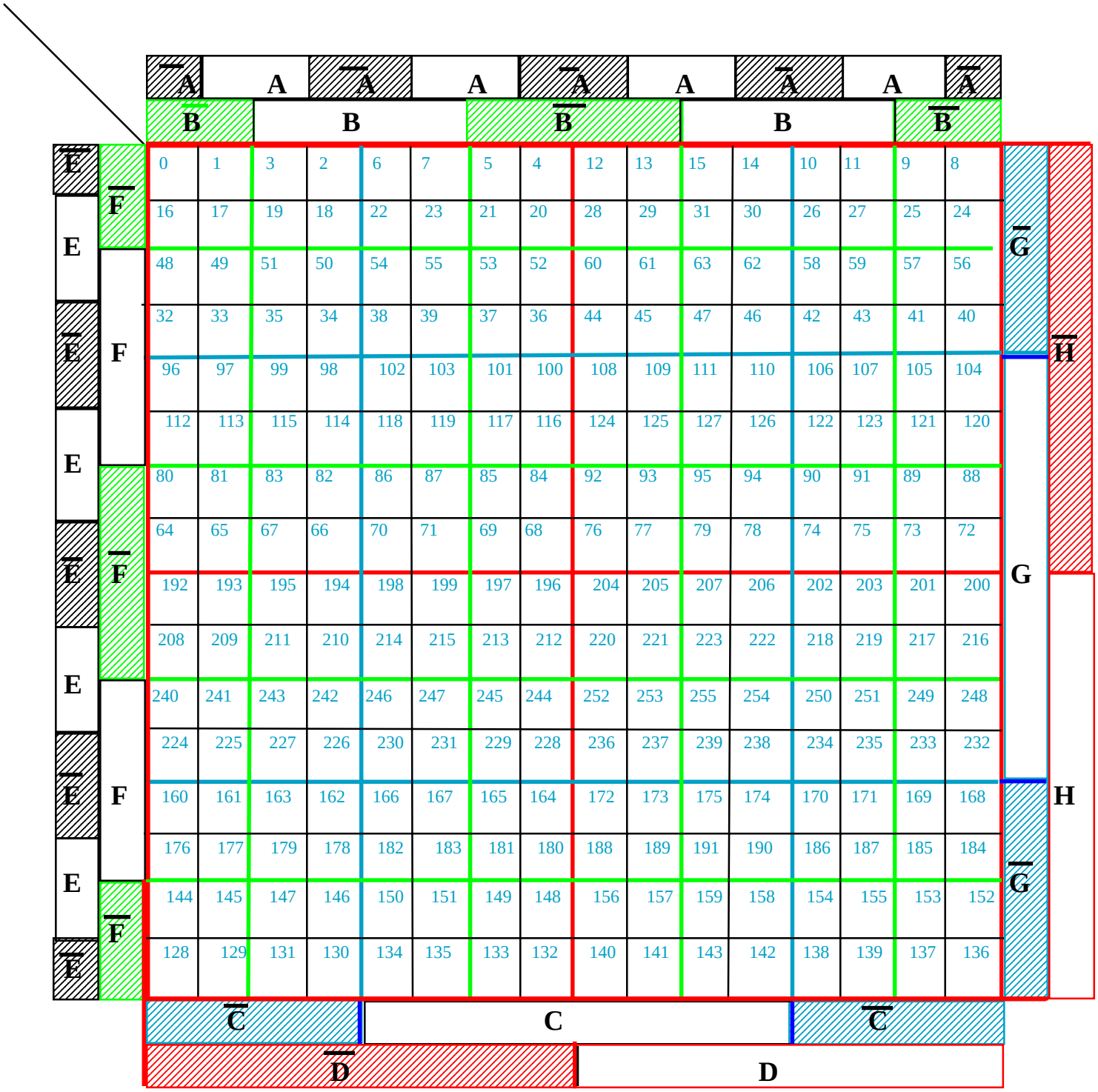8 Variable Karnaugh Map